## SCIENCE TECHNICS SDN BHD

A BEGINNERS GUIDE TO INDUSTRIAL ENZYMES

Part II: A GLOBAL VIEW OF THE

INDUSTRIAL ENZYMES MARKET

### Background: In Part I we saw

- ➤ What are enzymes?
- ➤ What are their properties?
- ➤ How are they produced?
- ➤ How do they work?

- > Thousands of tons of enzymes are produced
- > Sold as powder or as a liquid

Powder enzymes sold in boxes or drums





Liquid enzymes sold in Jerry cans or drums



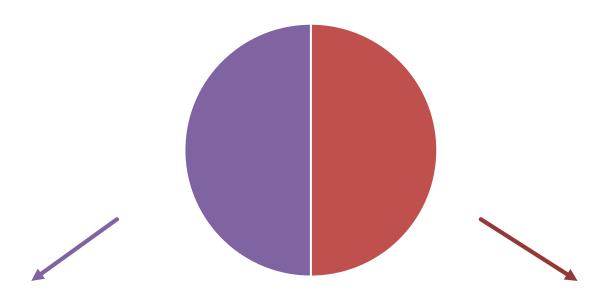


➤ In Part II we see where enzymes are used

# SEVERAL THOUSAND ENZYMES EXIST IN NATURE

- ▶ Only about 2000 3000 have been characterized
- Only about 200 300 have been produced industrially
- ➤ Only about 20 30 are produced on a large scale
- ▶ 90% of industrial enzymes are
  - Amylases
  - Proteases
  - Lipases

## **ENZYMES MARKET**



#### MEDICAL AND DIAGNOSTIC ENZYMES

- Typically sold in grams or less
- High price

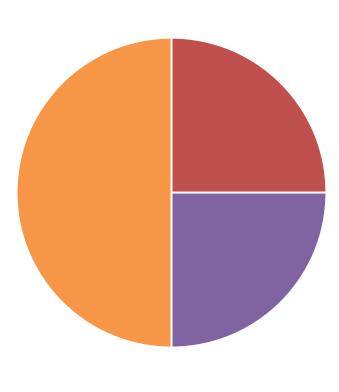
#### **INDUSTRIAL ENZYMES**

- ► Typically sold in kilograms or more
- Lower priced

## INDUSTRIAL ENZYMES

## TECHNICAL ENZYMES

- ✓ Detergents
- ✓ Paper Production
- ✓ Paper Recycling
- ✓ Textiles
- ✓ Others



#### FEED ENZYMES

- ✓ Proteases
- ✓ Amylase
- ✓ Phytase

#### **FOOD ENZYMES**

- ✓ Starch based syrups
- ✓ Bread/Bun Production
- ✓ Biscuit Production
- ✓ Protein Hydrolysis
- ✓ Many others

#### **DETERGENT INDUSTRY**

- > Proteases
- ➤ Amylases
- ➤ Lipases
- > Mannanase
- ➤ Cellulase

#### PAPER AND PULP INDUSTRY

> Hemicellulase

#### PAPER RECYCLING

➤ Amylase

# LEATHER INDUSTRY TEXTILES INDUSTRY

> Cellulase

RUBBER INDUSTRY – Deproteinised Natural Rubber (DPNR)

GASOHOL – Alcohol enzymes

**BIODIESEL** - Esterase

NOTE: WASTE TREAMENT IS NOT ENZYMES

FERTILISER "ENZYME" IS NOT INDUSTRIAL ENZYME

## ANIMAL FEED ENZYMES

- Proteases
- Amylase
- Phytase

### FOOD ENZYMES

- > Flour Mills
- Bread and Buns
- ➤ Biscuits
- Protein Hydrolysis Soya Sauce
- ➤ Protein Hydrolysis Hydrolysed Vegetable Protein (HVP)
- > Breweries
- ➤ Alcohol Factories
- ➤ Sugar and Starch Syrups
- > Enzyme Supplements
- > Enzymes in Palm Oil Industry Yield Increase
  - Enzymatic Degumming
  - Enzymatic Interesterification
  - 3 MCPD R&D
  - Biomass Utilisation

## STRUCTURE OF ENZYME INDUSTRY

